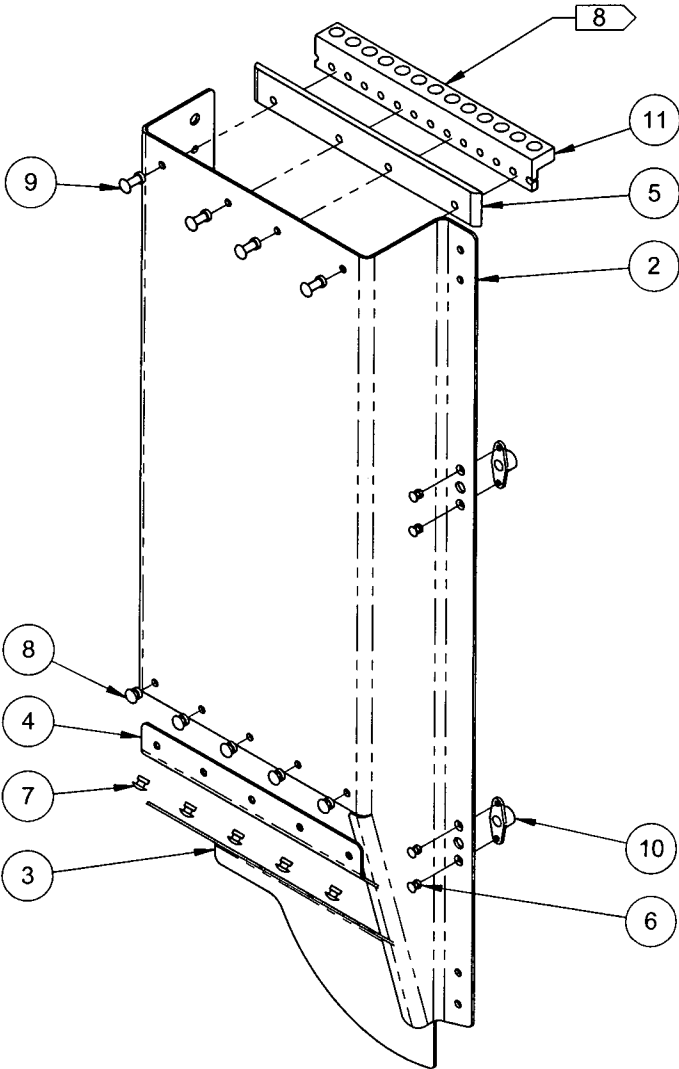


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4620-041	BRACKET ASSEMBLY
2	1	E4620-1	BRACKET
3	1	E4620-3	BRACKET
4	1	E4620-5	ANGLE
5	1	E4620-7	PACKER
6	4	MS20426AD3(-4)	RIVET
7	5	MS20470AD4(-4)	RIVET
8	5	MS20470AD4(-5)	RIVET
9	4	MS20470AD4(-8)	RIVET
10	2	MS21047-3	ANCHOR NUT
11	1	PR35	DZUS RAIL

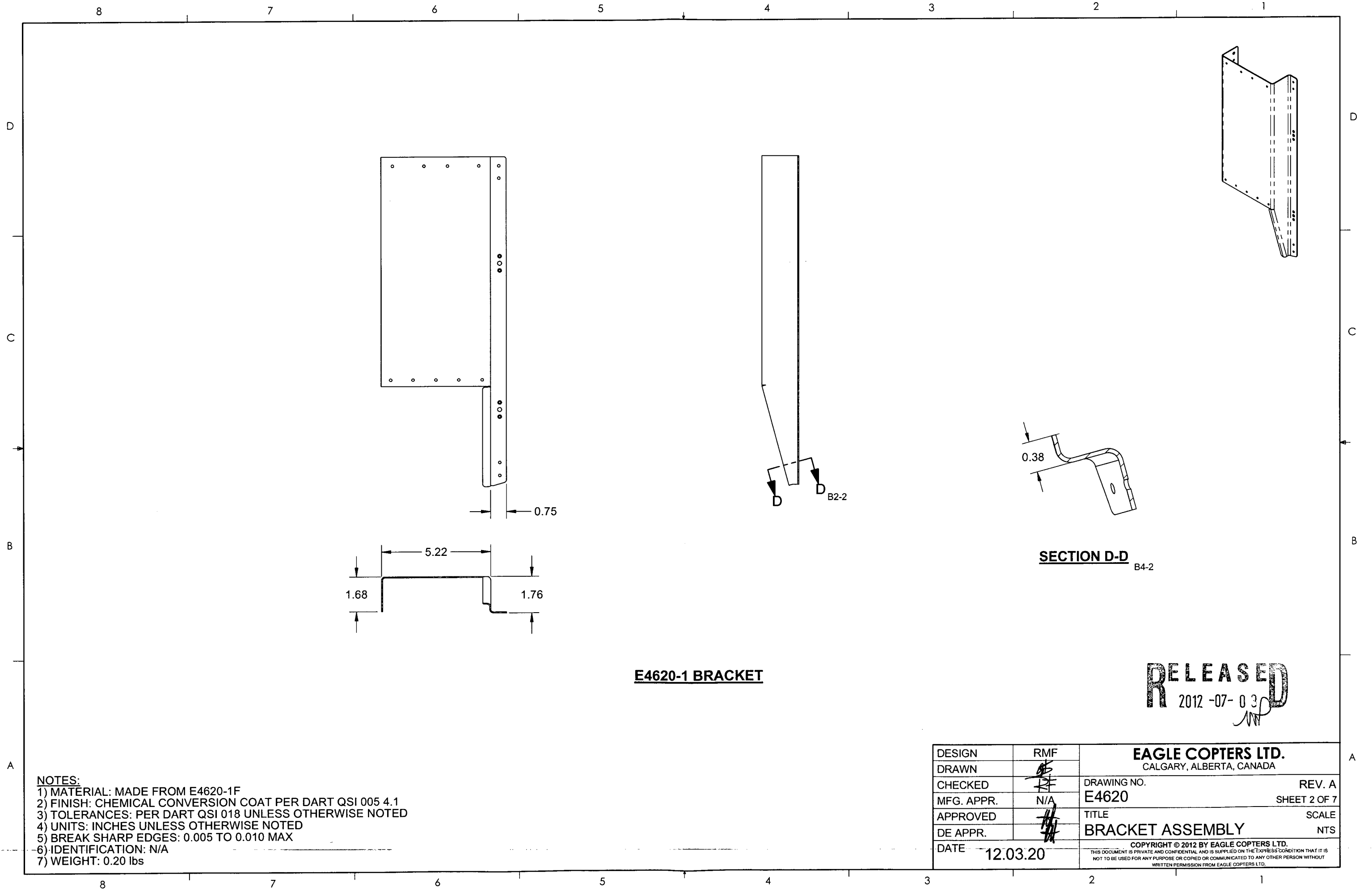


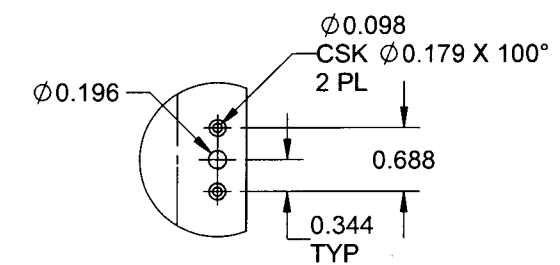
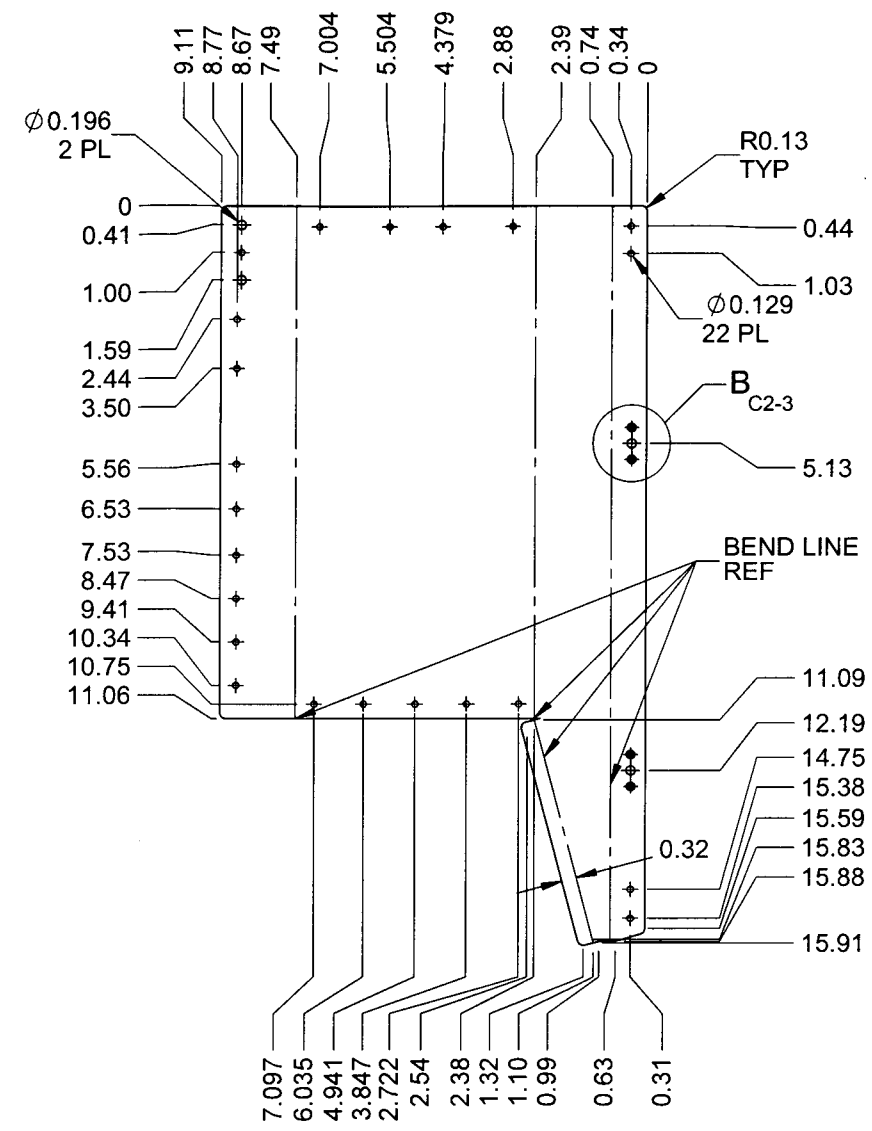
E4620-041 BRACKET ASSEMBLY

RELEASED
2012-07-03
IN

NOTES:
1) MATERIAL: N/A
2) FINISH: PRIME AND PAINT PER AIRCRAFT MAINTENANCE MANUAL
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.32 lbs
8) ADJUST LENGTH OF PR35 DZUS RAIL TO MATCH E4620-7 PACKER

A	NEW ISSUE	BY	12.03.20
REV.	DESCRIPTION	BY	DATE
DESIGN	RMF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED		E4620	SHEET 1 OF 7
MFG. APPR.	N/A	TITLE	SCALE
APPROVED		BRACKET ASSEMBLY	NTS
DE APPR.		COPYRIGHT © 2012 BY EAGLE COPTERS LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	
DATE	12.03.20		







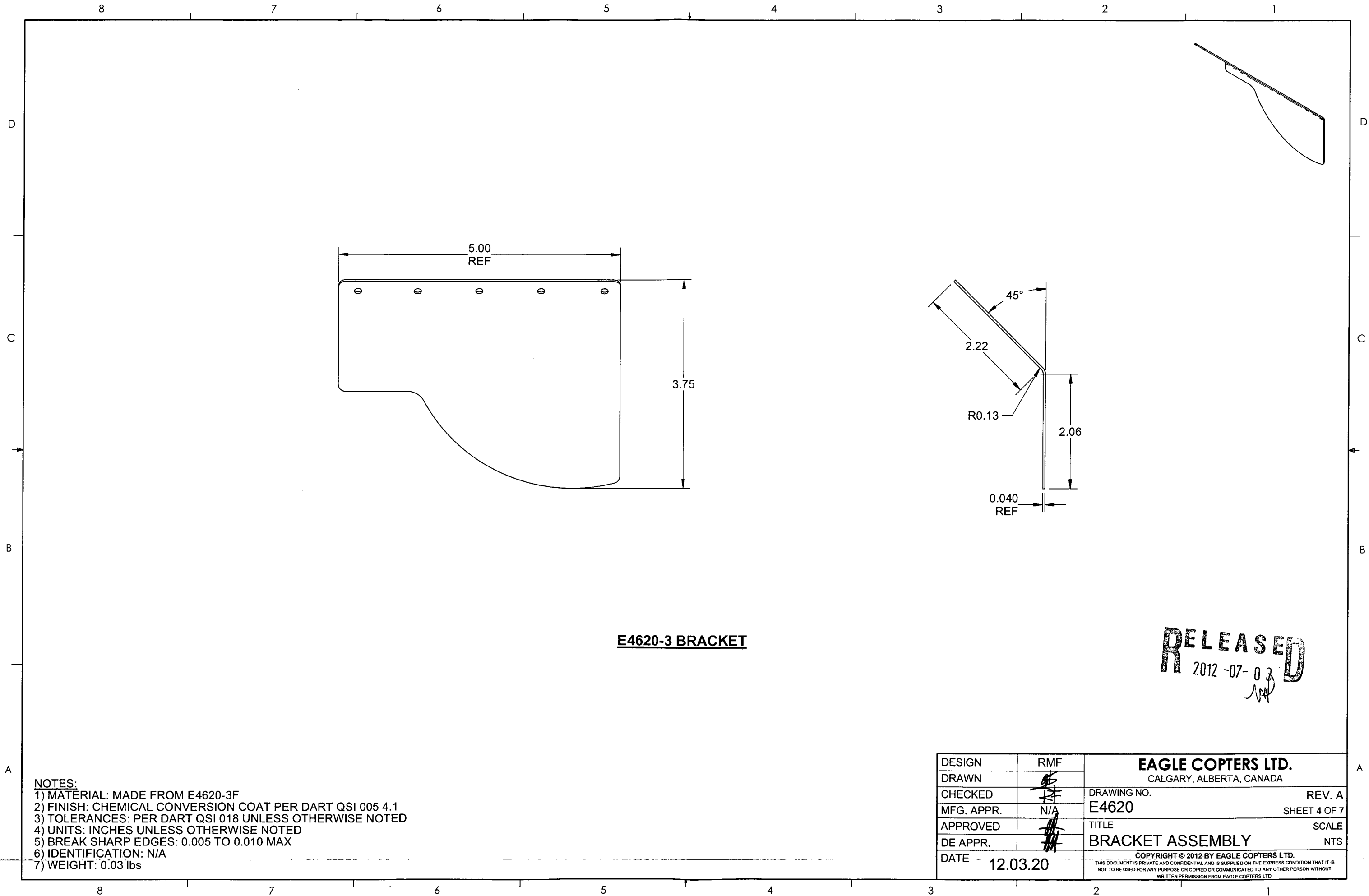


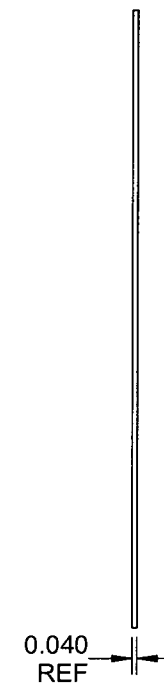
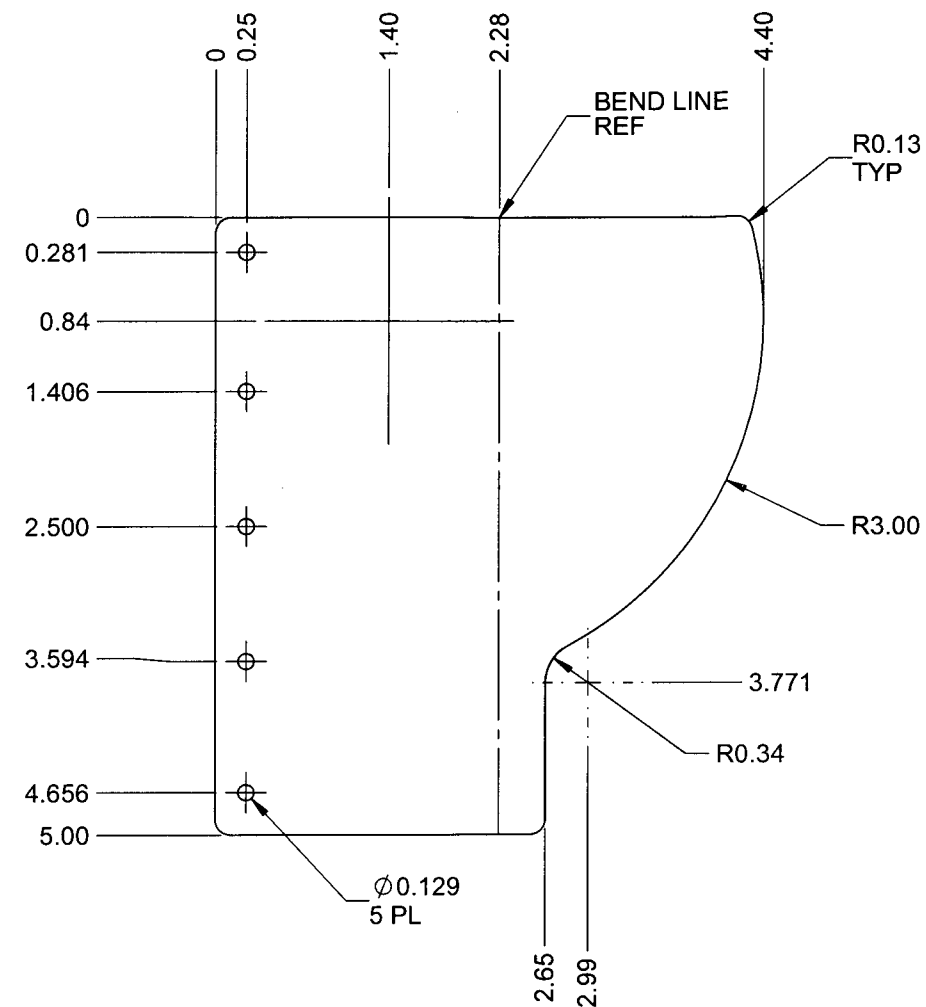
E4620-1F FLAT PATTERN

RELEASED
2012-07-03
MD

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
OR
6061-T6/T62 ALUMINUM SHEET, 0.050 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.20 lbs

DESIGN	RMF	EAGLE COPTERS LTD.	
DRAWN		CALGARY, ALBERTA, CANADA	
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MFG. APPR.	N/A	E4620	SHEET 3 OF 7
APPROVED		TITLE	SCALE
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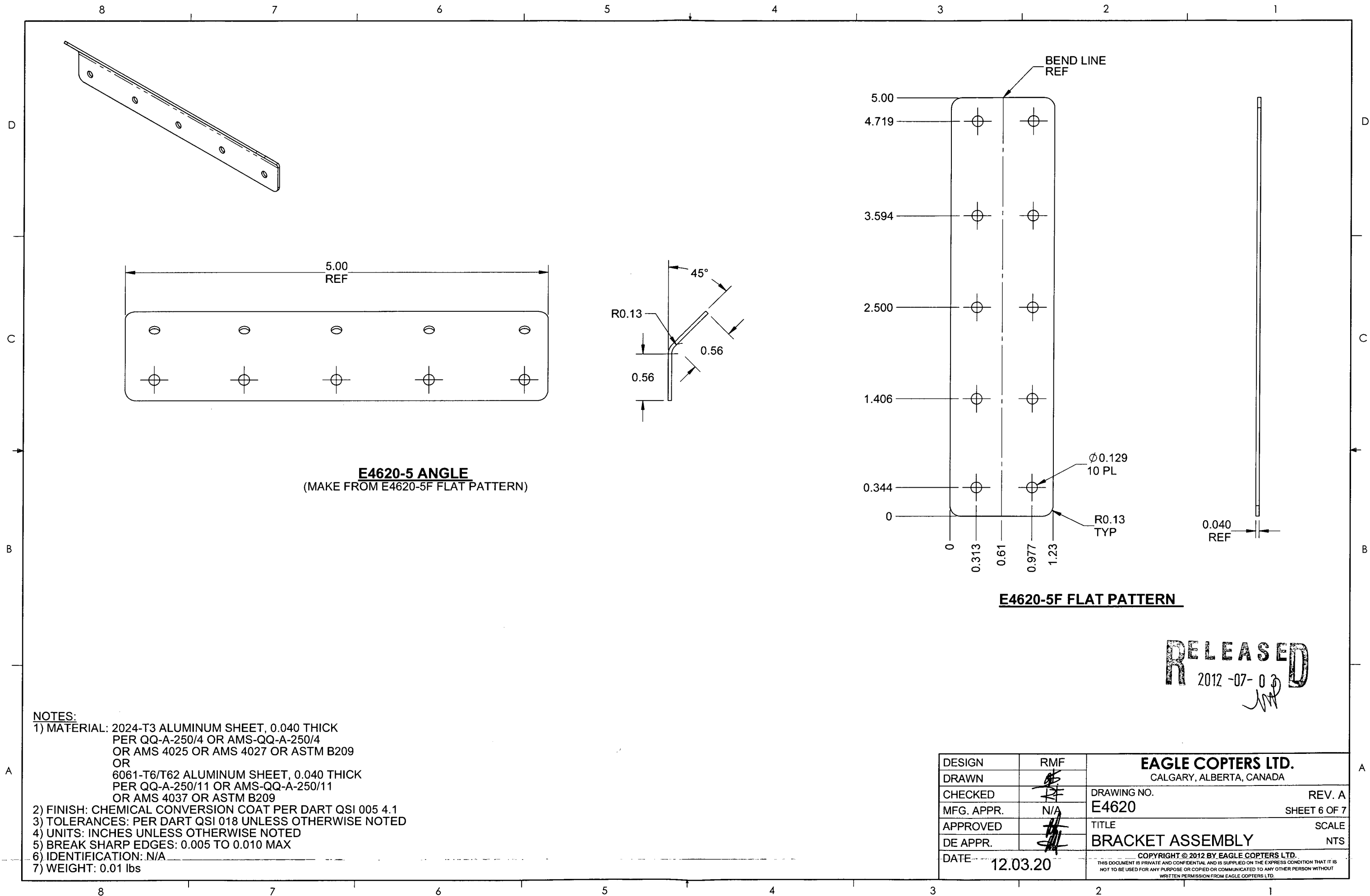
E4620-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
OR
6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

RELEASED
2012-07-03

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	E4620	SHEET 5 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET ASSEMBLY	NTS
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E4620-5 ANGLE
(MAKE FROM E4620-5F FLAT PATTERN)

E4620-5F FLAT PATTERN

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4025 OR AMS 4027 OR ASTM B209
OR
6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4037 OR ASTM B209
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

DESIGN	RMF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	E4620	SHEET 6 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET ASSEMBLY	NTS
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